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## Part # 807096

2003 Toyota Tundra billet grille instructions

READ AND UNDERSTAND THE INSTRUCTIONS BEFORE BEGINNING  
INSTALLATION

Step 1: Remove the factory grille shell and then tape the painted portion of the shell (see figure 1) as to protect from scratching.



Figure 1



Figure 2

Step 2: Begin cutting the cross bar section (see figures 1 & 2). Once you have finished cutting the cross bar section you will need to file the rough edges down until you have a smooth and flat perimeter all the way around (see figure 3).



Figure 3



Figure 4

Step 3: Begin installing the billet grille in to the shell by placing the top four brackets towards the top of the shell with the two side brackets resting flush against each side of the grille shell (see figures 4 & 5). Before securing the billet grille to the shell be sure that it is sitting flush with the face of the grille shell. Now begin to secure the top four brackets to the plastic lip located directly behind the top portion of the grille shell (see figure 4), and then secure the two side brackets (see figure 5) using six of the #8 x 3/4" screws and six speed clips.



Figure 5

Step 4: Remove the metal hood release bracket from the cutout plastic center section and then attach it to the bracket located behind the billet grille.

Step 5: Re-attach the grille shell with your new Precision billet grille installed. When re-attaching the hood release mechanism keep in mind that you may have to slightly adjust as to allow for proper fitment.

**Installation Is Now Complete!!!!!!**

